

Product Catalogue 2026

[HVAC duct fabrication machinery](#) · [66 machines](#) · [catalogue-accurate specifications](#)

One page per machine: what it does, the working range (gauge, material, diameter or width), capacity, power, footprint and weight. Every figure is the same figure published on the machine's page at taokron.com, so the sheet you hand to your engineer matches the sheet we quote from.

Machines are grouped the way a duct shop is laid out: spiral and round duct first, then the rectangular coil lines, flange and lockforming, welding, cutting and forming, flexible duct, and the auxiliary machines that sit between them.

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Spiral Tubeformer SBTF-2020

High-capacity spiral duct machine

High-capacity spiral tubeformer for round ducts up to $\Phi 2500$ mm. Designed for thicker materials (galvanized up to 2 mm) and higher production speeds. Plasma cut and flying slit; changeable forming compartment for different thicknesses. Aluminum forming heads for precise operation. Suits heavy-duty ventilation, dust removal and industrial HVAC.



Technical specifications

Parameter	Specification
Diameter	$\Phi 80$ – $\Phi 2500$ mm
Galvanized steel	0.4–2.0 mm
Stainless steel	0.4–1.2 mm
Aluminum	0.4–2.0 mm
Strip width	137 mm (0.4–1.0 mm) / 140 mm (1.1–1.3 mm) / 150 mm (1.4–2.0 mm)
Lock seam	Outside lock, inside lock as request
Cutting system	Plasma cut and flying slit
Options	Controlled corrugation unit / one or two beads (optional)
Power	Mainframe 22 kW / Cooling water pump 0.25 kW
Weight	3200 kg
Mainframe dimension	2100×1800×1500 mm
Decoiler dimension	2000×1100×1300 mm
Run-out table	2450×1200×1200 mm
Voltage	380V / 50Hz / 3PH

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Spiral Tubeformer SBTF-1602

Flying shear spiral duct machine

High-performance spiral tubeformer for round ducts, widely used in ventilation, dust removal and air-conditioning projects. The SBTF-1602 features a patented flying splitter for precise cutting, automatic length control, and optional one or two beads. Supports outside lock and inside lock on request.



Technical specifications

Parameter	Specification
Diameter	Φ80–Φ1600 mm
Galvanized steel	0.4–1.3 mm
Stainless steel	0.4–0.8 mm
Aluminum	0.4–1.3 mm
Strip width	137 mm (0.4–1.0 mm) / 140 mm (1.1–1.3 mm)
Cutting system	Patented flying splitter
Options	Controlled corrugation unit / one or two beads (optional)
Power	Mainframe 11 kW / Cooling water pump 0.25 kW
Weight	2900 kg
Mainframe dimension	2000×1700×1450 mm
Decoiler dimension	2000×1100×1300 mm
Run-out table	2450×1200×1200 mm
Voltage	380V / 50Hz / 3PH

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Spiral Tubeformer SBTF-1500C

Compact spiral duct machine

Compact spiral tubeformer variant for small to medium diameter round ducts up to $\Phi 1500$ mm. Ideal for workshops and medium-volume duct production in HVAC and ventilation projects. Supports galvanized and stainless strip.



Technical specifications

Parameter	Specification
Diameter	$\Phi 100$ – $\Phi 1500$ mm
Galvanized steel	0.4–2.0 mm
Stainless steel	0.4–1.2 mm
Strip width	Standard 137 mm
Cutting system	Plasma Cutter + Saw Blade Cutting
Power	Mainframe 11 kW / Saw Blade 4 kW / Plasma 12 kW
Weight	2300 kg
Dimension	3800×2160×2720 mm

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Spiral Tubeformer SBTF-1500

Compact spiral duct machine with saw blade cutting

Compact spiral tubeformer for small to medium diameter round ducts. Suits ventilation, dust removal and HVAC projects where space or budget is limited. Saw blade cutting for precise lengths.



Technical specifications

Parameter	Specification
Diameter	Φ80–Φ1500 mm
Galvanized steel	0.4–1.2 mm
Stainless steel	0.4–0.8 mm
Strip width	Standard 137 mm
Cutting system	Saw Blade Cutting
Power	Mainframe 5.5 kW / Saw Blade 4 kW
Weight	1708 kg
Dimension	3400×2070×2720 mm

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Metal Corrugated Spiral Pipe Machine

Heavy-duty corrugated spiral duct forming

The Taokron Metal Corrugated Spiral Pipe Machine produces corrugated spiral pipes for heavy-duty ventilation and industrial applications. Available in three models (SBHCSP-I, SBHCSP-II, SBHCSP-III) covering a wide range of diameters and thicknesses. Equipped with plasma cutting system for precise cuts. Ideal for large-diameter industrial ductwork.



Technical specifications

Parameter	Specification
Model	SBHCSP-I / SBHCSP-II / SBHCSP-III
Thickness	1.2–2.0 / 2.0–3.0 / 2.2–3.4 mm
Max thickness	3.4 mm
Wave profile	38×6.5 / 68×13 / 75×25 mm
Diameter	Φ300–Φ1000 / Φ500–Φ1700 / Φ1000–Φ3000
Power	30 / 55 / 75 kW
Cutting system	Plasma cutter

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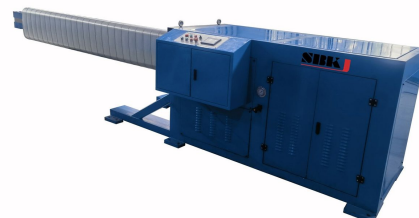
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Ovalizer SBHT-3100

Spiral oval duct forming machine

Oval duct forming machine (Ovalizer SBHT-3100) stretches spiral ducts into oval shape using a custom-made mold. Hydraulic press for sufficient forming force. Aluminum die to avoid jam; aluminum cast tray. Max. duct length 3100 mm.



Technical specifications

Parameter	Specification
Thickness	0.4–1.2 mm
Max duct length	3100 mm
Min diameter	Φ330 mm
Die specification	Φ150, Φ200, Φ250, Φ300, Φ350, Φ400, Φ450, Φ500
Tray specification	50, 100, 200, 300, 400, 500, 600 mm
Power	18.5 kW
Weight	2720 kg
Dimension	5630×1250×1130 mm
Voltage	380V / 50Hz / 3PH

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Oval Roller SBOR-1.2×1500

Round-to-oval duct transformation

The Taokron Oval Roller SBOR-1.2×1500 transforms round spiral ducts into oval cross-sections. Handles minimum diameter of 100 mm with maximum width of 1500 mm. Essential machine for producing oval ductwork from standard round spiral ducts.



Technical specifications

Parameter	Specification
Min diameter	Φ140 mm
Max width	1500 mm
Thickness	0.4–1.2 mm
Power	3 kW
Weight	580 kg
Dimension	2350×770×1485 mm
Voltage	380V/50Hz

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Gorelocker SBEM-1250

Hydraulic elbow machine

Hydraulic gorelocker for producing round duct elbows, with reliable forming quality and high productivity. Suitable for galvanized steel, stainless steel and aluminum elbows. Stable forming for consistent elbow dimensions.



Technical specifications

Parameter	Specification
Power	4 kW + 120 W cooling fan
Hydraulic oil	70 L
Max forming speed	120 m/min
Diameter	Φ100–Φ1250 mm
Black steel	0.4–1.5 mm
Galvanized steel	0.4–1.5 mm
Stainless steel	0.4–1.0 mm
Aluminum	0.4–1.5 mm
Flange size	5 mm, 7.5 mm, 10 mm
Weight	750 kg
Dimension	2650×800×1000 mm
Voltage	380V / 50Hz / 3PH

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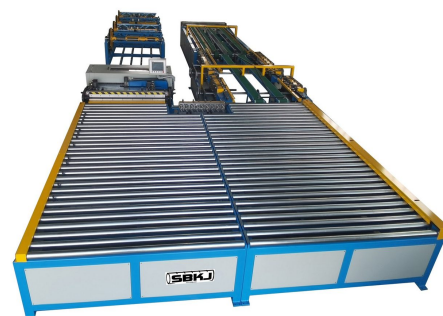
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Auto Duct Line SBAL-V

U-shape automatic duct production line

Fully automatic U-shape duct production line for high-volume rectangular ducts. Integrates uncoiling, leveling, beading, notching, shearing and TDF / angle steel flange forming. Enter duct sizes; the line completes Pittsburgh lock forming, TDF/angle flange forming and folding automatically.



Technical specifications

Parameter	Specification
Model	SBAL-V-1250U / SBAL-V-1550U
Thickness	0.5–1.5 mm
Max width	1250 / 1550 mm
Speed	18 m/min
Dimension	14500×4950×1500 / 14500×5350×1500 mm
Power	40 kW
Weight	16 tons
Voltage	380V / 50Hz / 3PH

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Automatic Drive Cleat (C-cleat) Duct Line

C-cleat rectangular duct production line

Automatic production line for rectangular ducts with drive cleat (C-cleat) connections. Forms cleat profiles on duct edges for quick assembly with drive slips. Suits markets and regions where C-cleat is the preferred connection method.



Technical specifications

Parameter	Specification
Model	SBAL-V-1250C (C&S)
Thickness	0.4–1.2 mm
Width	1250 mm
Speed	14 m/min
Power	13 kW
Dimension	3250×2950×1200 mm
Voltage	380V / 50Hz / 3PH

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Auto Duct Line SBAL-III

Automatic duct line with hydraulic notching & shearing

Line III integrates two electrical feeding frames, leveler grooving roller, hydraulic notch and square punching, hydraulic shearer and folder. Computer control with closed-loop servo ensures accurate cutting. Max. feeding speed 18 m/min; length tolerance ± 0.5 mm; diagonal ± 0.8 mm.



Technical specifications

Parameter	Specification
Model	SBAL-III-1250 / SBAL-III-1550
Thickness	0.5–2.0 mm
Max width	1250 / 1550 mm
Max feeding speed	18 m/min
Max weight capacity	8000 kg
Power	10.7 kW
Weight	3250 / 4000 kg
Mainframe dimension	2300×1800×1400 / 2300×2100×1400 mm
Decoiler dimension	2300×1750×1650 / 2300×2050×1650 mm
Voltage	380V / 50Hz / 3PH

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Rectangular Duct Line ■

Rectangular duct production line

Automatic rectangular duct production line for shearing, notching, beading and folding. Entry-level configuration for duct factories producing rectangular duct in medium volumes. Integrates with TDC/TDF flange forming.



Technical specifications

Parameter	Specification
Model	SBAL-II-1250 / SBAL-II-1550
Thickness	0.5–2.0 mm
Max width	1250 / 1550 mm
Max feeding speed	18 m/min
Max weight capacity	8000 kg
Power	9.2 kW
Weight	3000 / 3500 kg
Mainframe dimension	1900×1800×1400 / 1900×2100×1400 mm
Decoiler dimension	2300×1750×1650 / 2300×2050×1650 mm
Voltage	380V / 50Hz / 3PH

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Transverse Duct Flange Forming Machine

TDF (common plate) flange forming

TDF flange forming machine for rectangular duct ends. Forms the common plate (TDF) flange profile on sheet edges for assembly with angle steel or drive cleats. Two models cover different material thickness ranges.



Technical specifications

Parameter	Specification
Model	SBTDF-12 / SBTDF-1.5-16
Thickness	0.5–1.2 mm / 0.8–1.5 mm
Motor	2.2 / 4 kW
Flange height	35±0.5 mm
Weight	760 / 910 kg
Dimension	2540×720×1000 / 2750×750×1000 mm
Voltage	380V / 50Hz / 3PH

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Transverse Duct Connector Flange Forming Machine

Connector flange forming for duct joints

Forms connector flange profiles on rectangular duct ends for bolted or clipped connections. Complements TDF flange machines for applications requiring connector-style joints. Used in duct assembly lines and fitting production.



Technical specifications

Parameter	Specification
Model (A series)	SBTDC-20A / 25A / 30A / 35A / 40A
Strip width (A)	89 / 99 / 121 / 131 / 146 mm
Thickness (A)	0.8 / 0.8 / 1.0 / 1.0 / 1.2 mm
Power (A)	3 / 3 / 3 / 3 / 4 kW
Weight (A)	2000 / 2000 / 2200 / 3000 / 3000 kg
Model (B series)	SBTDC-20B / 25B / 30B / 35B
Strip width (B)	86 / 96 / 118 / 128 mm
Thickness (B)	0.8 / 0.8 / 1.0 / 1.0 mm

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Metal Bending Machines (TDF)

Sheet metal bending for TDF flange forming

Sheet metal bending machines for forming TDF flange profiles on duct edges. Complements flange forming and duct lines. Handles bending of duct panel edges for flange preparation and assembly.



Technical specifications

Parameter	Specification
Model	SBWS 1.5×1500TDF / SBWS 1.2×2000TDF
Min angle	90°–180°
Thickness	0.4–1.5 / 0.4–1.2 mm
Weight	318 / 418 kg
Dimension	2070×720×1400 / 2550×720×1420 mm

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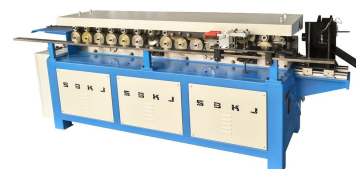
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Transverse Duct Flange Cleat Cutting Machine

Precision cleat cutting for TDF connections

The Taokron Transverse Duct Flange Cleat Cutting Machine produces precision cleats for TDF duct connections. Works with the TDF flange forming system to provide complete duct connection solutions. Reliable cutting for various flange profiles and material thicknesses.



Technical specifications

Parameter	Specification
Thickness	0.5–1.2 / 0.8–1.5 mm
Power	3 / 4 kW
Dimension	2555×720×1000 / 2565×750×1000 mm
Weight	850 / 900 kg

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Lockformer (SBLC Series)

Pittsburgh lock & cleat forming

Lockformer for Pittsburgh lock and cleat forming on sheet metal edges. Used in rectangular duct production to form male and female locking profiles. Multiple models for different thickness ranges and profile types.



Technical specifications

Parameter	Specification
Model	SBLC-12 / SBLC-15 / SBLC-1.2 / (R, DR, C variants)
Thickness (Pittsburgh)	0.4–1.2 mm
Thickness (Snap lock)	0.7–1.5 mm
Power	1.5 / 2.2 / 3 kW / (varies by model)
Weight	150–350 kg / (varies by model)
Voltage	380V / 50Hz / 3PH

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Cleat Cutting Machine SBKT-12

Compact cleat cutting for duct connections

The Taokron Cleat Cutting Machine SBKT-12 is a compact machine for producing cleats used in rectangular duct connections. Handles material thickness up to 1.5 mm with low power consumption. Lightweight and space-efficient for any workshop.



Technical specifications

Parameter	Specification
Thickness	≤1.5 mm
Power	1.5 kW
Dimension	550×550×1150 mm
Weight	100 kg

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Seam Closing Machine SBHF-I

Duct Zipper – longitudinal seam closing

Seam closing machine for rectangular ducts, quickly closing longitudinal seams (Pittsburgh lock or similar) to finish the duct body. Max. feeding speed 15 m/min. Minimum duct dimension 100×100 mm.



Technical specifications

Parameter	Specification
Thickness	0.5–1 mm
Min duct size	100×100 mm / Φ100 mm
Max feeding speed	15 m/min
Power	3 kW (max)
Weight	710 kg (max)
Dimension	5350×1000 mm (with support arms)
Voltage	380V/50Hz/3PH

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Duct Zipper (TDF) SBHF-1.5×1500TDF

Automated TDF duct seam closing

The Taokron Duct Zipper SBHF-1.5×1500TDF is designed for use with duct forming lines, transverse flange machines, and lockformers. It produces high-quality seams without auxiliary tools. Features PLC control for stable operation, ergonomic design, and high efficiency. The machine handles plates of different thicknesses quickly and safely.



Technical specifications

Parameter	Specification
Thickness	0.8–1.5 mm
Closing type	Double-sided
Length	1000–1500 mm
Hydraulic motor power	4 kW
Hydraulic system pressure	10 MPa
Weight	718 kg
Dimension	1090×960×2240 mm
Voltage	380V/50Hz/3PH

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Snail Seam Closing Machine SBWKHFJ-45

Snail-type automatic seam closing

The Taokron SBWKHFJ-45 Snail Seam Closing Machine automatically closes seams on rectangular ducts. Handles galvanized steel from 0.75–1.0 mm thickness. Processes standard duct sizes from 254 mm (25#) to 814 mm (45#). Compact footprint with reliable automated operation.



Technical specifications

Parameter	Specification
Thickness	GI 0.75–1.0 mm
Processing scope	25# (431×472×172) to 45# (729×814×289)
Weight	800 kg
Dimension	1100×1100×1800 mm

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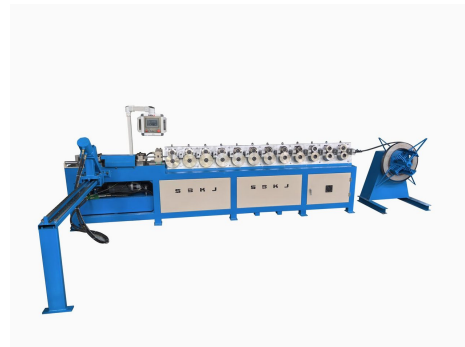
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Round Flange Forming Machine SBYFL-50

Angle iron flange forming for round ducts

The Taokron SBYFL-50 Round Flange Forming Machine produces angle iron flanges for round duct connections. Handles carbon steel 2–4 mm and stainless steel 2–3 mm. Supports angle iron from 20×30 mm to 30×50 mm specifications with minimum diameter of 250 mm.



Technical specifications

Parameter	Specification
Thickness	Carbon steel 2–4 mm / SS 2–3 mm
Min diameter	Φ250 mm
Angle iron spec	20×30, 30×30, 30×40, 30×50 mm
Decoiler	850×850×1250 mm
Power	7.5 kW × 2
Dimension	4600×1500×1750 mm (main) / 900×900×1300 mm (aux)
Voltage	380V/50Hz/3PH

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Round Flange Punching Machine SBYFL-50-1

Bolt-hole punching for round flanges

The Taokron SBYFL-50-1 Round Flange Punching Machine punches bolt holes in round angle iron flanges. Handles carbon steel 2–4 mm and stainless steel up to 2 mm with diameters from $\Phi 250$ to $\Phi 1800$ mm. Works together with the SBYFL-50 forming machine for a complete round flange solution.



Technical specifications

Parameter	Specification
Thickness	Carbon steel 2–4 mm / SS 2 mm
Diameter	$\Phi 250$ – $\Phi 1800$ mm
Angle iron spec	20×30, 30×30, 30×40, 30×50 mm
Weight	1500 kg
Dimension	3200×1100×2000 mm
Power	7.5 kW
Voltage	380V/50Hz/3PH

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Grooving & Beading Machine

Grooving and beading for sheet metal

Forms grooves and beads on sheet metal for duct panels and fittings. Grooving adds stiffening ribs; beading creates connection profiles. Standalone machine or integrated in duct lines for rectangular duct production.



Technical specifications

Parameter	Specification
Model	SBYJ 1.2×1250-5 / SBYJ 1.2×2000-7
Thickness	1.2 mm
Width	1250 / 2000 mm
Power	1.5 / 2.2 kW
Weight	390 / 480 kg
Dimension	1500×750×1130 / 2550×720×1130 mm
Voltage	380V / 50Hz / 3PH

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Stitch Welder

Intermittent stitch welding

Intermittent stitch welding machine for joining sheet metal panels. Produces a series of weld spots along seams, reducing heat input while maintaining strength. Used for duct assemblies, tanks and fabricated components.



Technical specifications

Parameter	Specification
Model	SBSW-30-2Z
Diameter	Φ100–Φ1000 mm
Length	50–1000 mm
Overlap	6 mm
Thickness	0.4–1.0 mm
Welding speed	2 m/min
Copper diameter	Φ2.0 mm
Max power	40 kW
Weight	850 kg
Dimension	2300×800×1300 mm (mainframe)
Voltage	380V / 50Hz / 3PH

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Automatic Stitchwelder SB-ZF1500

Automated longitudinal stitch welding

The Taokron SB-ZF1500 Automatic Stitchwelder provides fully automated longitudinal stitch welding for duct components up to 1500 mm in length. Handles material thickness from 0.8 to 3 mm with diameters from $\Phi 150$ to $\Phi 1500$ mm. Ideal for high-volume production lines.



Technical specifications

Parameter	Specification
Thickness	0.8–3 mm
Length	100–1500 mm
Diameter	$\Phi 150$ – $\Phi 1500$
Dimension	2500×1000×2350 mm
Voltage	380V/50Hz/3PH

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Seam Welder

Continuous seam welding

Continuous seam welding machine for joining sheet metal along overlapping edges. Produces leak-tight welded seams for duct panels, tanks and cylindrical components. Used in duct and metal fabrication shops.



Technical specifications

Parameter	Specification
Model	SBFN-35 / SBFN-55 / SBFN-75 / SBFN-100
Thickness	0.4–1.0 / 0.4–1.2 / 0.4–1.5 / 0.4–2.0 mm
Max input capacity	45 / 55 / 75 / 110 KVA
Max short circuit current	6200 / 11000 / 16000 / 26000 A
Max electrode pressure	400 / 600 / 1000 / 1000 KGF
Cooling water flow	6 / 6 / 8 / 8 L/min
Arm length	900 / 900 / 600 / 600 mm
Electrode journey	80 mm
Welding speed	0.5–3 m/min
Weight	328 / 378 / 428 / 478 kg
Dimension	1800×610×1930 mm
Voltage	380V / 50Hz / 3PH

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Spot Welder

Resistance spot welding

Resistance spot welding machine for joining overlapping sheet metal. Creates discrete weld spots at preset positions. Used for duct fittings, cabinets and fabricated metal assemblies where spot welds are preferred.



Technical specifications

Parameter	Specification
Model	SBDN-40
Input voltage	380V
Input capacity	40 KVA
Rated load cycle	12%
Welding thickness	1.2 mm + 1.2 mm
Max electrode pressure	393 N
Electrode journey	60 mm
Weight	236 kg
Dimension	1100×550×1700 mm
Voltage	380V / 50Hz / 2PH
Power	40 KVA

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Round Flange Welding Machine SBYFLHJ-50

Automated round flange welding

The Taokron SBYFLHJ-50 Round Flange Welding Machine welds round angle iron flanges with material thickness from 2–5 mm. Completes the round flange production line together with the SBYFL-50 forming and SBYFL-50-1 punching machines. High-power 100 kW welding system.



Technical specifications

Parameter	Specification
Thickness	2–5 mm
Power	100 kW
Dimension	1000×1000×2000 mm
Weight	500 kg
Voltage	380V/50Hz/3PH

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Elbow Welder

Automated elbow seam welding

The Taokron Elbow Welder provides automated seam welding for duct elbows from $\Phi 80$ to $\Phi 250$ mm. Handles 45° and 90° elbows in cold rolled steel, galvanized steel, and stainless steel. Welding speed of 3–9 m/min with 45 KVA simplex welding power.



Technical specifications

Parameter	Specification
Diameter	$\Phi 80$ – $\Phi 250$ mm
Angle	45° / 90°
Cold rolled steel	0.4–1.0 mm
Galvanized steel	0.4–1.0 mm
Stainless steel	0.4–0.8 mm
Welding speed	3–9 m/min
Overlap	6 mm
Welding power	45 KVA (simplex)
Weight	950 kg
Dimension	1600×1000×1600 mm

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Four Gun Automatic Angle Iron Flange Welding Machine SB-FS1535L

Automatic four-gun angle iron flange welding

The SB-FS1535L is a four-gun automatic angle iron flange welding machine for rectangular duct production. Handles angle iron specifications from 3# to 5# with welding sizes from 200×200 mm to 1500×3500 mm. Features automatic operation for high-volume duct flange production.



Technical specifications

Parameter	Specification
Angle iron spec	3#, 4#, 5#
Size range	200×200 – 1500×3500 mm
Material thickness	3.0–5.0 mm
Mainframe voltage	220V/50Hz
Welding voltage	380V/50Hz
Dimension	5300×2300×1400 mm
Weight	3000 kg

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Medium Frequency Welding Machine

Industrial medium frequency resistance welding

The Taokron Medium Frequency Welding Machine provides high-quality resistance welding for duct components. Handles stainless steel up to 3.0 mm, carbon steel up to 3.0 mm, aluminum up to 2.5 mm, and galvanized steel up to 2.0 mm. Suitable for welding round and rectangular duct fittings.



Technical specifications

Parameter	Specification
Stainless steel	0.4–3.0 mm
Carbon steel	0.4–3.0 mm
Aluminum	0.4–2.5 mm
Galvanized steel	0.4–2.0 mm
Voltage	380V/50Hz
Dimension	1400×800×1800 mm

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Handheld Laser Welding Machine

Portable fiber laser welding

The Taokron Handheld Laser Welding Machine provides portable, high-precision laser welding for duct fabrication and repair. Features a 1064 nm wavelength and water cooling. Operates at 10–40°C with flat surface installation requirements. Ideal for on-site welding work.



Technical specifications

Parameter	Specification
Power supply	220V±10% AC 50/60Hz
Operating temperature	10–40°C
Operating humidity	≤70%
Cooling method	Water cooling
Wavelength	1064 nm (±10 nm)
Collimation	D20×5/F60

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Plasma Cutter

Plasma cutting for sheet metal

Plasma cutting equipment for sheet metal and duct components. Cuts galvanized, stainless and mild steel for custom duct panels, fittings and industrial parts. Auxiliary machine for duct factories and metal fabrication.



Technical specifications

Parameter	Specification
Model	SBPC1550×4000 / SBPC1550×5100
Processing range	1550×4000 mm / 1550×5000 mm
Thickness	0.4–4 mm
Processing speed	7–8 m/min
Power	12 kW
Weight	1500 / 2300 kg
Dimension	4800×1800×1200 / 5800×1800×1200 mm
Voltage	380V / 50Hz / 3PH

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Laser Cutting Machine

High-power fiber laser for precision duct cutting

The Taokron Laser Cutting Machine provides high-precision cutting for duct components. Available in 2000W and 3000W configurations. Features a large 1500×4000 mm working area capable of cutting materials from 0.5 to 8 mm thickness. Ideal for complex elbow gores, fittings, and custom duct components.



Technical specifications

Parameter	Specification
Model	SBLC-4015/2000 / SBLC-4015/3000
Working area	1500×4000 mm / 1500×4000 mm
Cutting thickness	0.5–6 mm / 0.8–8 mm
Laser power	2000W / 3000W
Weight	3000 / 3500 kg
Dimension	5550×2400×1950 / 5550×2400×1950 mm

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Sheet Metal Shearing Machine

Shear cutting for sheet metal

Shearing machine for cutting sheet metal to length. Used for duct blanks, panels and flat stock. Essential auxiliary for duct production—standalone or integrated in automatic lines. Hydraulic or mechanical operation.



Technical specifications

Parameter	Specification
Model	SBQ11-2×1300 / 3×1300 / 3×1500 / 4×2000
Thickness	2 / 3 / 3 / 4 mm
Width	1300 / 1300 / 1500 / 2000 mm
Cutting angle	2°25' / 2°25' / 2°25' / 1°30'
Stroke No.	20
Weight	794 / 1150 / 1800 / 2300 kg
Voltage	380V / 50Hz / 3PH

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Slitting Machine

Precision coil slitting for duct production

The Taokron Slitting Machine provides precise slitting of sheet metal coils into narrow strip for spiral duct forming. Handles material thickness up to 1.2 mm with a maximum width of 1550 mm. Essential for preparing strip material for spiral duct forming and other duct fabrication processes.



Technical specifications

Parameter	Specification
Thickness	0.4–1.2 mm
Width	1550 mm
Weight	500 kg

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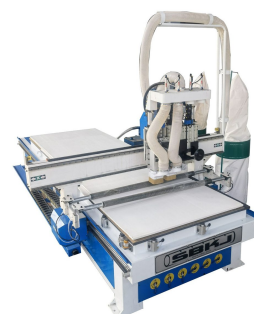
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Composite Board Cutting Machine

Precision cutting for composite duct panels

The Taokron Composite Board Cutting Machine handles composite duct panels up to 4000×1300 mm. Designed for cutting pre-insulated duct board materials for rectangular duct fabrication. High-power 28 kW system ensures clean, precise cuts.



Technical specifications

Parameter	Specification
Material size	4000×1300 mm
Power	28 kW
Voltage	380V/50Hz
Dimension	5000×2350×2050 mm

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Hydraulic Folding Machine

Precision hydraulic sheet metal folding

The Taokron Hydraulic Folding Machine provides precise and powerful folding for sheet metal duct fabrication. Available in 1550 mm and 2000 mm working lengths, handling material thicknesses up to 2 mm. Hydraulic power ensures consistent, accurate bends for rectangular duct production.



Technical specifications

Parameter	Specification
Model	SBWS-1.5×1500H / SBWS-1.2×2000H
Length	1550 / 2000 mm
Thickness	0.4–2.0 / 0.4–1.5 mm
Weight	850 / 1150 kg
Dimension	2070×750×1050 / 2450×750×1050 mm
Voltage	380V/50Hz/3PH

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Pneumatic Folding Machine

Air-powered folding for duct sheet metal

The Taokron Pneumatic Folding Machine uses compressed air for quick and efficient sheet metal folding. Available in three working lengths (1500, 2000, 2500 mm). Lightweight and cost-effective alternative to hydraulic folding for thinner materials up to 1.5 mm.



Technical specifications

Parameter	Specification
Model	SBWS-1.2×1500P / 2000P / 2500P
Min angle	90°–180°
Thickness	0.4–1.5 / 0.4–1.2 / 0.4–1.2 mm
Weight	430 / 490 / 550 kg
Dimension	2100×650×1100 / 2450×650×1100 / 3100×650×1100 mm
Air pressure	0.6 Pa

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Hydraulic Rolling Machine SBJY-1500B

Heavy-duty hydraulic plate rolling

The Taokron SBJY-1500B Hydraulic Rolling Machine handles galvanised steel up to 3.0 mm and stainless steel up to 2.0 mm with a maximum width of 1500 mm. Features hydraulic power for consistent, precise rolling of duct components with diameters from $\Phi 150$ to $\Phi 800$ mm.



Technical specifications

Parameter	Specification
GI steel thickness	0.8–3.0 mm
SS thickness	0.4–2.0 mm
Width	1500 mm
Diameter	$\Phi 150$ – $\Phi 800$ mm
Dimension	3450×1650×1250 mm
Weight	2100 kg
Voltage	380V/50Hz/3PH

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Roll Bending Machine

Roll bending for sheet metal

Roll bending machine for curving sheet metal and plate into arcs, cylinders and cones. Forms duct transitions, round duct segments and cylindrical components. Used in duct factories and general metal fabrication.



Technical specifications

Parameter	Specification
Model	SBW11G-2×1020 / SBW11G-1.5×1270 / SBW11G-1.2×1530
Max thickness	0.4–2 / 0.4–1.5 / 0.4–1.2 mm
Max width	1000 / 1250 / 1500 mm
Yield limit	245 MPa
Min diameter	Φ100 mm
Top roller diameter	73 mm
Bottom roller diameter	73 mm
Motor	1.5 kW
Weight	220 / 240 / 260 kg
Dimension	1540×550×1110 / 1780×550×1110 / 2040×550×1110 mm

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Stainless Duct Forming Machine

Precision forming for stainless steel ducts

The Taokron Stainless Duct Forming Machine produces high-quality stainless steel ducts from $\Phi 100$ to $\Phi 500$ mm diameter. Processes stainless steel foil at 0.05–0.1 mm thickness. Features both mainframe forming unit and dedicated decoiler system for continuous production.



Technical specifications

Parameter	Specification
Diameter	$\Phi 100$ – $\Phi 500$ mm
Thickness	0.05–0.1 mm (stainless steel)
Power	Main 2.2 kW / Decoiler 1.5 kW
Main dimension	2200×1500×1600 mm
Decoiler dimension	2000×700×980 mm
Weight	750 kg

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Hydraulic Riveting Machine

Angle iron flange riveting

The Taokron Hydraulic Riveting Machine rivets angle iron flanges for rectangular duct connections. Handles angle iron from 40×40×4 mm to 50×50×5 mm with rivet sizes D4×10 and D5×10. Compact and portable design for workshop or on-site use.



Technical specifications

Parameter	Specification
Angle iron spec	40×40×4 / 50×50×5 mm
Rivet size	D4×10 / D5×10
Dimension	510×320×695 mm
Weight	68 kg

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Nail-free Riveting Machine F350

Clinch riveting without fasteners

The Taokron F350 Nail-free Riveting Machine provides fastener-free clinch joining for duct components. Handles material thickness from 0.8–3.5 mm with a maximum flange height of 36 mm. Lightweight at 8.3 kg for portable use. Ideal for joining duct flanges without rivets or screws.



Technical specifications

Parameter	Specification
Thickness	0.6–3.5 mm
Max flange height	36 mm
Stroke cycle	2 / sec
Weight	8.3 kg

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Power Slitting and Beading Machine SBLQ-15

Combined slitting and beading for sheet metal

The Taokron SBLQ-15 Power Slitting and Beading Machine combines slitting and beading operations in one compact unit. Handles sheet metal up to 1.2 mm thickness and 600 mm width. Essential equipment for duct fabrication workshops.



Technical specifications

Parameter	Specification
Motor	1.5 kW
Specifications	1.2×600 mm
Thickness	0.4–1.2 mm
Width	≥30 mm
Weight	240 kg
Dimension	1170×600×910 mm
Voltage	380V/50Hz/3PH

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Pneumatic Corner Mounting / Corner Inserting Machine

Corner insert for rectangular duct

Pneumatic machine for inserting corner reinforcements into rectangular duct panels. Mounts corner brackets or stiffeners at duct corners for added rigidity and easier assembly. Speeds up duct finishing in production lines.



Technical specifications

Parameter	Specification
Model	SBCC
Thickness	≤1.5 mm
Power	4 kW
Weight	280 kg
Dimension	1400×800×1200 mm
Voltage	380V / 50Hz / 3PH

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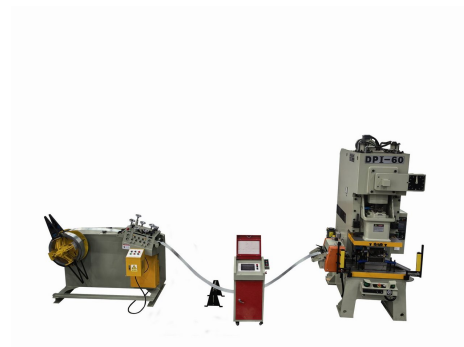
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Auto Corner Making Machine

Automated duct corner production

The Taokron Auto Corner Making Machine automatically produces duct corners for rectangular duct systems. Features high blanking force of 45 kN with speeds up to 120 pieces per minute. Handles material thickness from 0.8–1.2 mm with integrated decoiler system.



Technical specifications

Parameter	Specification
Blanking force	45 kN
Speed	40–120 pcs/min
Width	96–104 mm
Thickness	0.8–1.0 / 1.0–1.2 mm
Power	5.5 kW + 4.5 kW
Air compression	≥0.6 MPa

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Flexible Duct Forming Machine SBLR-600

Semi-rigid and flexible duct forming

Automatic flexible duct forming machine for aluminum foil ducts with steel wire frame. PLC automatic cutting, double station, solid adhesives. For central air conditioning, air purifying and kitchen smoke vents. Feeding speed up to 65 m/min.



Technical specifications

Parameter	Specification
Model	SBLR-600 (Double Working Stations)
Diameter	Φ80–Φ600 mm
Material	Non-woven Fabric, PVC Film, Aluminum Foil
Foil thickness	0.02–0.08 mm
Length	up to 36 m
Forming speed	65 m/min
Cutting system	Fully automatic cutting
Power	7 kW
Weight	680 kg
Mainframe dimension	2000×1500×1800 mm
Voltage	380V / 50Hz / 3PH

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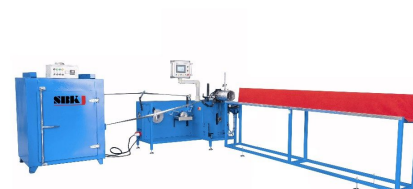
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Aluminum Flexible Duct Forming Machine

SBLR-600A

Single-station aluminum flexible duct production

The SBLR-600A is a single-station version of the Taokron aluminum flexible duct forming machine, producing flexible ducts from $\Phi 80$ to $\Phi 600$ mm diameter. It processes aluminum foil at 0.02–0.08 mm thickness with automatic cutting. Equipped with a drying oven for optimal production quality.



Technical specifications

Parameter	Specification
Diameter	$\Phi 80$ – $\Phi 600$ mm
Material	Aluminum foil
Foil thickness	0.02–0.08 mm
Length	30–40 m
Forming speed	70 m/min
Cutting system	Fully automatic cutting
Power	Mainframe 1.5 kW + Drying oven 7.5 kW + Decoiler 1.5 kW
Weight	980 kg
Voltage	380V/50Hz/3PH

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Semi Rigid Aluminum Duct Forming SBLF-500

Aluminum semi-rigid duct forming

Semi rigid aluminum duct forming machine. Custom-built molding wheel forms rigid tube that will not easily fall off. Easy to operate for aluminum strip ducts. Diameter range $\Phi 80$ – $\Phi 500$ mm.



Technical specifications

Parameter	Specification
Model	SBLF-500
Diameter	$\Phi 80$ – $\Phi 500$ mm
Thickness	0.08–0.15 mm
Width	60 mm
Corrugated standard	6 corrugations
Feeding speed	0–25 m/min
Lock form	Double-decked tabby locking / Twill
Power	2 kW
Weight	260 kg
Mainframe dimension	2210×830×1530 mm
Voltage	380V / 50Hz / 3PH

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Canvas Flexible Duct Forming Machine

Fireproof canvas flexible duct production

The Taokron Canvas Flexible Duct Forming Machine (SBLR-800F) produces flexible ducts using fireproof canvas material. Handles diameters from $\Phi 60$ to $\Phi 800$ mm. Processes canvas thickness from 0.3–0.6 mm with cotton thread stitching for durable and fire-resistant ductwork.



Technical specifications

Parameter	Specification
Model	SBLR-800F
Diameter range	$\Phi 60$ – $\Phi 800$ mm
Canvas thickness	0.3–0.6 mm
Material width	60–130 mm
Steel strip width	11 mm
Thread specs	3 mm cotton thread
Power	1.5 kW
Weight	800 kg
Dimension	2500×500×1000 mm (main) / 3500×500×1000 mm (ext.)

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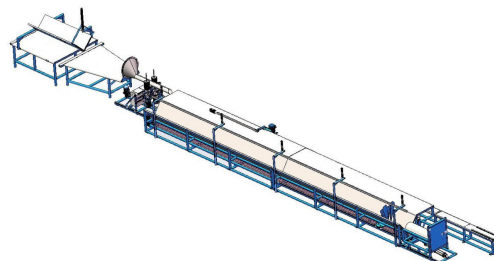
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Flexible Duct Insulation Machine

Automated insulation wrapping for flexible ducts

The Taokron Flexible Duct Insulation Machine automates the process of wrapping insulation cotton around flexible ducts. Handles diameters from $\Phi 100$ to $\Phi 600$ mm with insulation cotton thickness from 25–100 mm. Designed for continuous high-volume production with automatic length control.



Technical specifications

Parameter	Specification
Diameter	$\Phi 100$ – $\Phi 600$ mm
Foil thickness	0.02–0.08 mm
Strip width	30–60 mm
Wire diameter	0.8–1.2 mm
Insulation thickness	25–100 mm
Power	4 kW
Dimension	19500×2200×2400 mm
Voltage	380V/50Hz/3PH

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Flexible Duct Shrinking Machine

End shrinking for flexible duct connection

The Taokron Flexible Duct Shrinking Machine is used to shrink the ends of flexible ducts for easy connection. Handles duct diameters from $\Phi 150$ to $\Phi 500$ mm. Compact design with low power consumption, ideal for flexible duct production lines.



Technical specifications

Parameter	Specification
Diameter	$\Phi 150$ – $\Phi 500$ mm
Power	Main 1.5 kW / 380V / Packing motor 400W / 220V
Dimension	8400×1650×1600 mm
Weight	550 kg

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Shrink Tube Machine

Heat-shrink tube packaging for ducts

The Taokron Shrink Tube Machine applies heat-shrink tubing to duct products for protection and packaging. Processes ducts from $\Phi 100$ to $\Phi 600$ mm diameter with adjustable sleeving length. Simple operation with reliable output for duct packaging lines.



Technical specifications

Parameter	Specification
Diameter	$\Phi 100$ – $\Phi 600$ mm
Thickness	0.02–0.08 mm
Width	30–60 mm
Sleeving length	0–100000 mm
Voltage	380V/50Hz/3PH

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Flexible Duct Connector Machine

Automated flexible duct connector production

The Taokron Flexible Duct Connector Machine produces connectors for flexible duct systems using galvanized sheet and fireproof cloth. Handles galvanized sheet from 0.4–0.6 mm thickness with adjustable feeding speed up to 8 m/min. Features automatic material feeding and cutting.



Technical specifications

Parameter	Specification
GI sheet thickness	0.4–0.6 mm
GI sheet width	50–130 mm
Fireproof cloth width	80–630 mm
Final product width	120–750 mm
Feeding speed	0–8 m/min
Power	10 kW
Weight	3600 kg

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Auto Metal Sheet Hoop Machine

Automatic metal strip hooping

The Taokron Auto Metal Sheet Hoop Machine automatically produces metal hoops and bands for duct connections. Processes strip material from 1.5–4.0 mm (galvanised steel) and 1.5–3.0 mm (stainless steel), with widths of 20–50 mm and diameter range from $\Phi 80$ to $\Phi 500$ mm. Features a feeding speed of 80 m/min.



Technical specifications

Parameter	Specification
GI steel thickness	1.5–4.0 mm
SS thickness	1.5–3.0 mm
Strip width	20–50 mm
Diameter range	$\Phi 80$ – $\Phi 500$
Feeding speed	80 m/min
Dimension	2200×1400×1800 mm
Weight	1600 kg

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Seam Closing Machine F1275-PRO

Handheld seam closing for round ducts

The Taokron F1275-PRO is a lightweight handheld seam closing machine for round spiral ducts. Weighing only 6.6 kg, it handles material thickness from 0.75–1.25 mm and round duct from $\Phi 300$ mm upward. Operating speed of 4–7 m/min for efficient on-site duct seam closing.



Technical specifications

Parameter	Specification
Thickness	0.75–1.25 mm
Diameter	$\geq \Phi 300$ mm
Speed	4–7 m/min
Weight	6.6 kg

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Fitting Shaper

Duct fittings shaping machine

Shaping machine for duct fittings such as reducers, transitions and custom profiles. Forms sheet metal into the required shapes for connectors and fittings used in HVAC duct assemblies.



Technical specifications

Parameter	Specification
Model	SBJQJ-500
Voltage	380V / 50Hz / 3PH
Power	3.5 kW
Thickness	0.4–1.0 mm
Material	Galvanized steel, stainless steel, aluminum
Diameter	Φ90–Φ400 mm
Weight	1500 kg

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Motor Rotary Machine

Beading and flanging for round ducts

The Taokron Motor Rotary Machine is used for beading and flanging operations on round duct components. Available in three models (SBLX-15, SBLX-18, SBLX-20 Hydraulic) to cover different material thicknesses. The hydraulic model supports forming speeds up to 100 m/min.



Technical specifications

Parameter	Specification
Model	SBLX-15 / SBLX-18 / SBLX-20 (Hydraulic)
Max thickness	1.2 / 1.5 / 1.8 mm (GI) / SS304: 1.2 mm
Function	Beading, flanging
Speed	3 / 3 / 100 m/min
Power	0.75 / 1.5 / 2.2 kW
Weight	80 / 130 / 200 kg
Voltage	380V/50Hz/3PH

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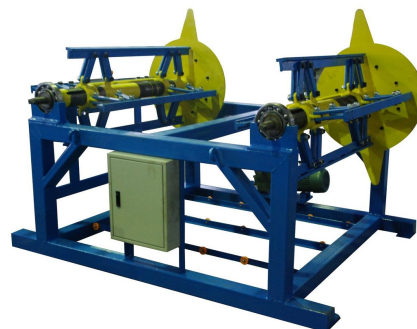
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Run Out Table

Coil decoiler and feeding system

The Taokron Run Out Table serves as a coil decoiler and feeding system for duct forming lines. Handles coils up to 8 tons with inner diameters from 480–620 mm and widths up to 1250 mm. Essential component for automated duct production lines.



Technical specifications

Parameter	Specification
Inner coil diameter	480–620 mm
Width	≤1250 mm
Weight capacity	≤8 tons
Power	2.2 kW
Weight	980 kg
Dimension	2200×1900×1400 mm
Voltage	380V/50Hz/3PH

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Angle Iron Punching Machine SBCK-50W

Angle iron hole punching

Punching machine for angle iron used in duct hangers, flange frames and support structures. Punches bolt holes and notches in L-section angle. Auxiliary for duct fabrication and HVAC installation equipment.



Technical specifications

Parameter	Specification
Model	SBCK-50W
Angle iron size	∠30×30×3 mm – ∠50×50×5 mm
Max punching dia	Φ15 (5 mm, Q235)
Punching & cutting mould	1 set / 35 sets
Punching speed	1000 pcs/hr
Feeding speed	6 m/min
Power	11.8 kW
Dimension	4100×1100×1300 mm
Voltage	380V / 50Hz / 3PH

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Round Tube Flanging Machine SBSF-1525

Round duct end flanging

Round tube flanging machine SBSF-1525 for adding flanged edges to round ducts. Max. flanging width 13 mm. Compact structure, easy to operate, low energy consumption. Processing diameter 100–1600 mm.



Technical specifications

Parameter	Specification
Material	Black steel 0.5–3 mm / Stainless steel 0.4–2.5 mm
Flanging width	7 / 10 / 13 mm
Max weight capacity	800 kg
Power	2.5 kW
Weight	620 kg
Dimension	2050×1180×820 mm
Voltage	380V / 50Hz / 3PH

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Gorelocker SBWT-1000

Round duct elbow forming machine



Technical specifications

Parameter	Specification
Model	SBWT-1000A (Male/Female) / SBWT-1000D (Male/Female/Seam Lock)
Control	Frequency Control
Galvanized steel	0.4–1.2 mm
Stainless steel SS304	0.4–0.8 mm
Diameter	Φ120–Φ1000 mm
Max forming speed	75 r/min
Power	1.5 kW×2 + 2.2 kW (A) / 1.5 kW×2 + 2.2 kW×2 (D)
Weight	600 kg
Dimension	2080×700×895 mm

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Gorelocker SBWT-1500

Round duct elbow forming machine



Technical specifications

Parameter	Specification
Model	SBWT-1500A (Male/Female) / SBWT-1500D (Male/Female/Seam Lock)
Control	Frequency Control
Galvanized steel	0.4–1.5 mm
Stainless steel SS304	0.4–1.2 mm
Diameter	Φ120–Φ1500 mm
Max forming speed	75 r/min
Power	2.2 kW×2 + 2.2 kW (A) / 2.2 kW×2 + 2.2 kW×2 (D)
Weight	660 kg
Dimension	2450×700×895 mm

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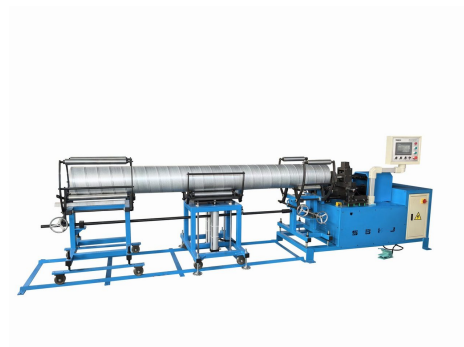
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Spiral Duct Flanging Machine

Spiral duct end flanging

Spiral duct edge flanging machine for spiral and corrugated ducts. Processes ducts over 3 m length; flanging in 15–60 seconds. One operator, button start. For HVAC, electrical, construction. Model SBFB-1600.



Technical specifications

Parameter	Specification
Model	SBFB-1600
Diameter range	Φ200–Φ1600 mm
Strip thickness	Galvanized steel 0.4–1.2 mm
Flanging width	7–20 mm
Speed	1–30 m/min
Power	1.5 kW
Weight	810 kg
Dimension	3350×850×1200 mm
Voltage	380V / 50Hz / 3PH

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